




## Technical Data Sheet



### 404 High-Density Filler

404 High-Density filler is a thickening additive developed for maximum physical properties in hardware bonding where high-cyclic loads are anticipated. It can also be used for filleting and gap filling where maximum strength is necessary. Color: off-white.

Filler	Package size	Quantity of mixed epoxy required for		
		catsup consistency 	mayonnaise consistency 	peanut butter consistency 
<b>404-15</b>	15.2 oz	1.2 qt	0.9 qt	0.7 qt
<b>404-45</b>	45.6 oz	3.6 qt	2.8 qt	2.0 qt
<b>404-B</b>	30.0 lb	9.4 gal	7.4 gal	5.3 gal

### Particle Description:

Acicular (needle-shaped) mineral.

### Particle Size:

Fiber Length	55 to 160 $\mu\text{m}$
Fiber Diameter	5 to 8 $\mu\text{m}$